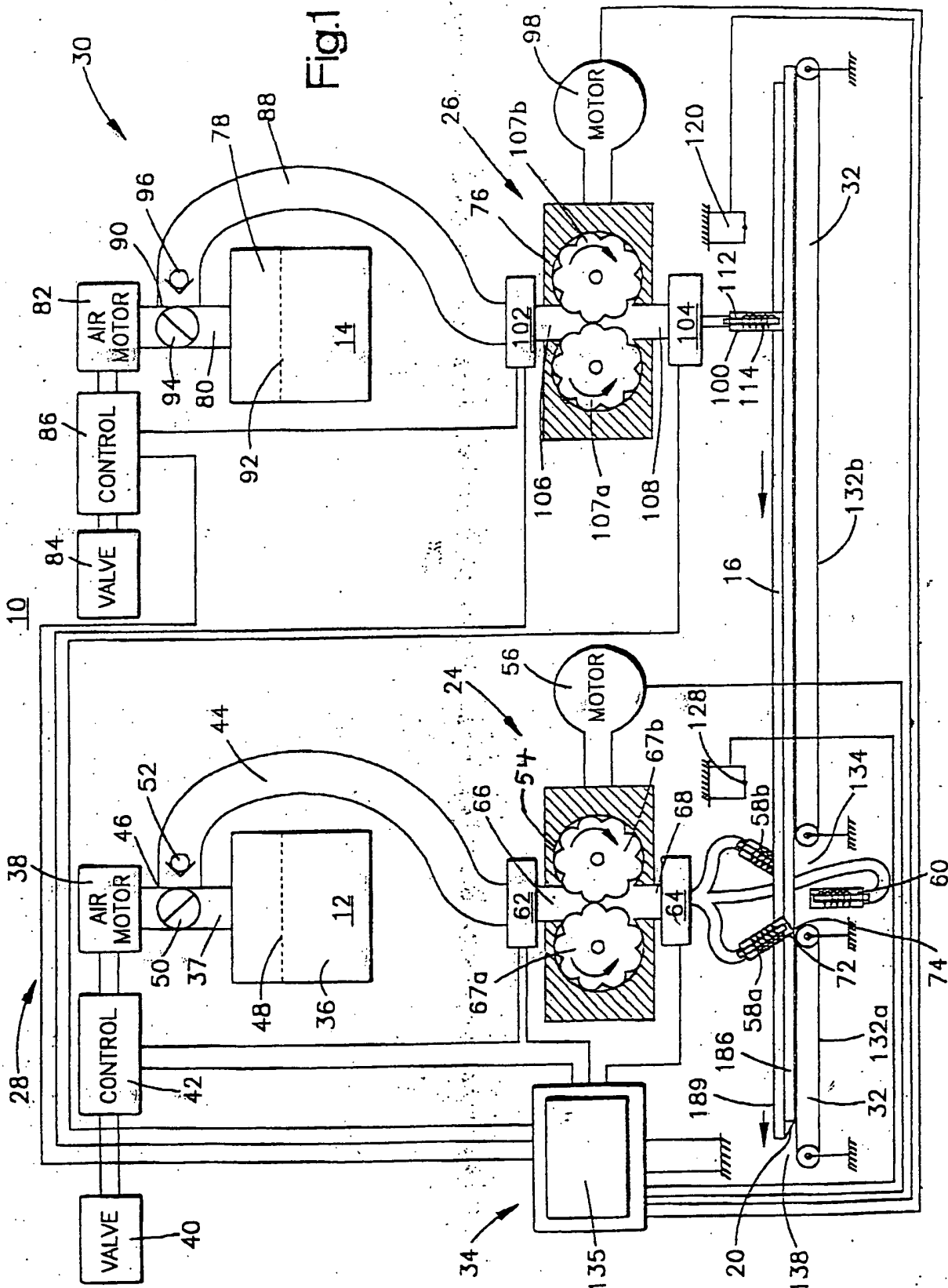


CLU

GED-A





15/43W11

GEU-3

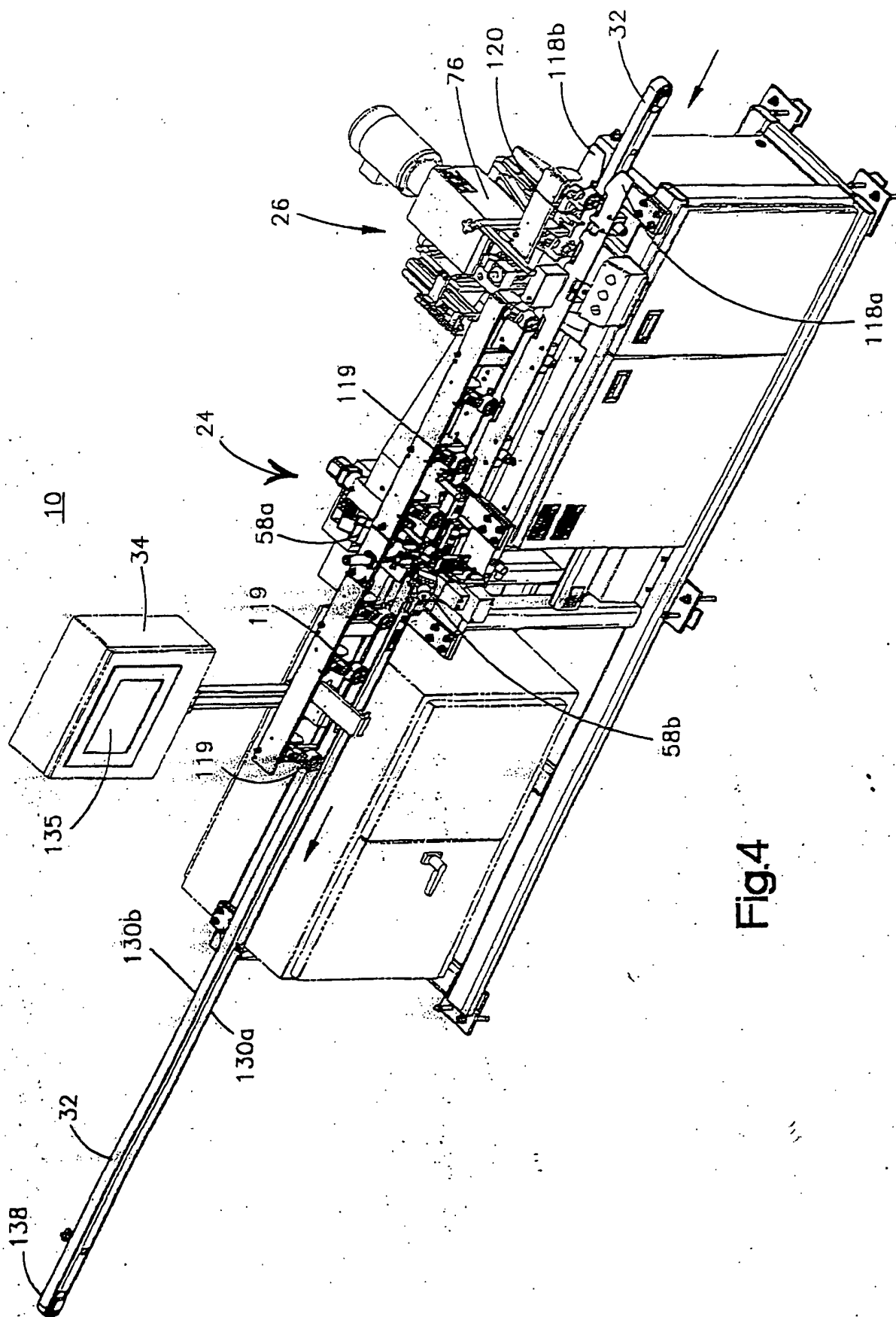


Fig.4

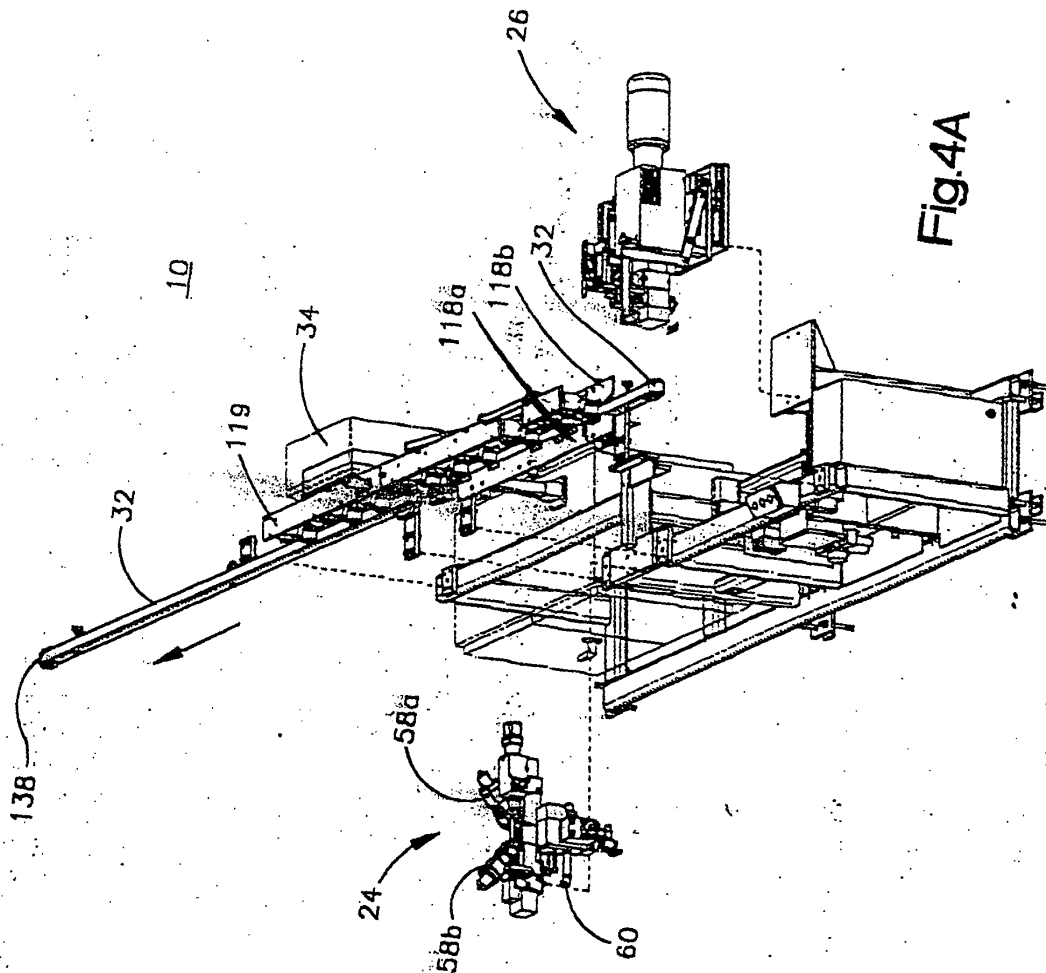


Fig. 4A

15718WH

GED-2

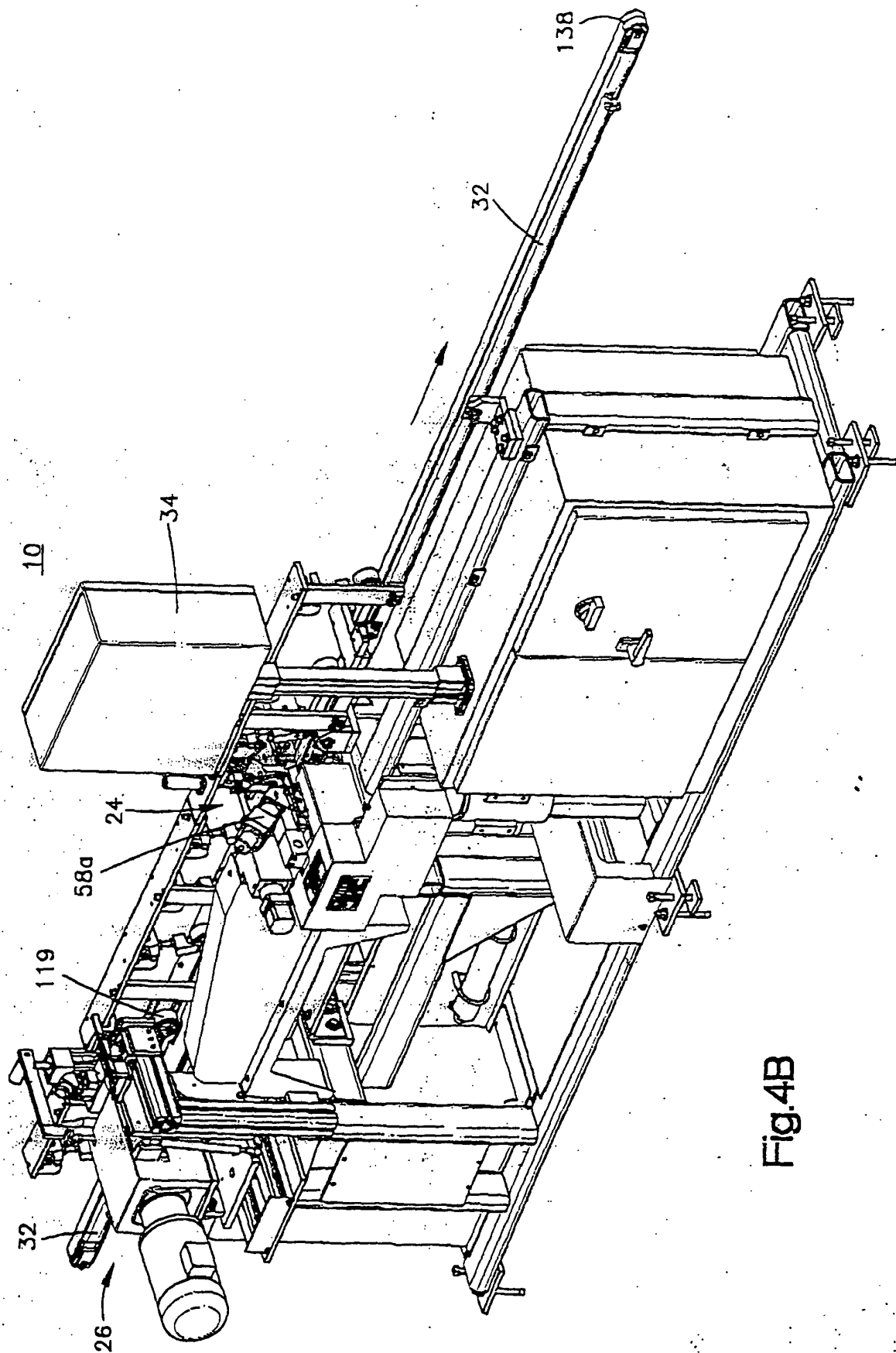


Fig. 4B

GEO

26

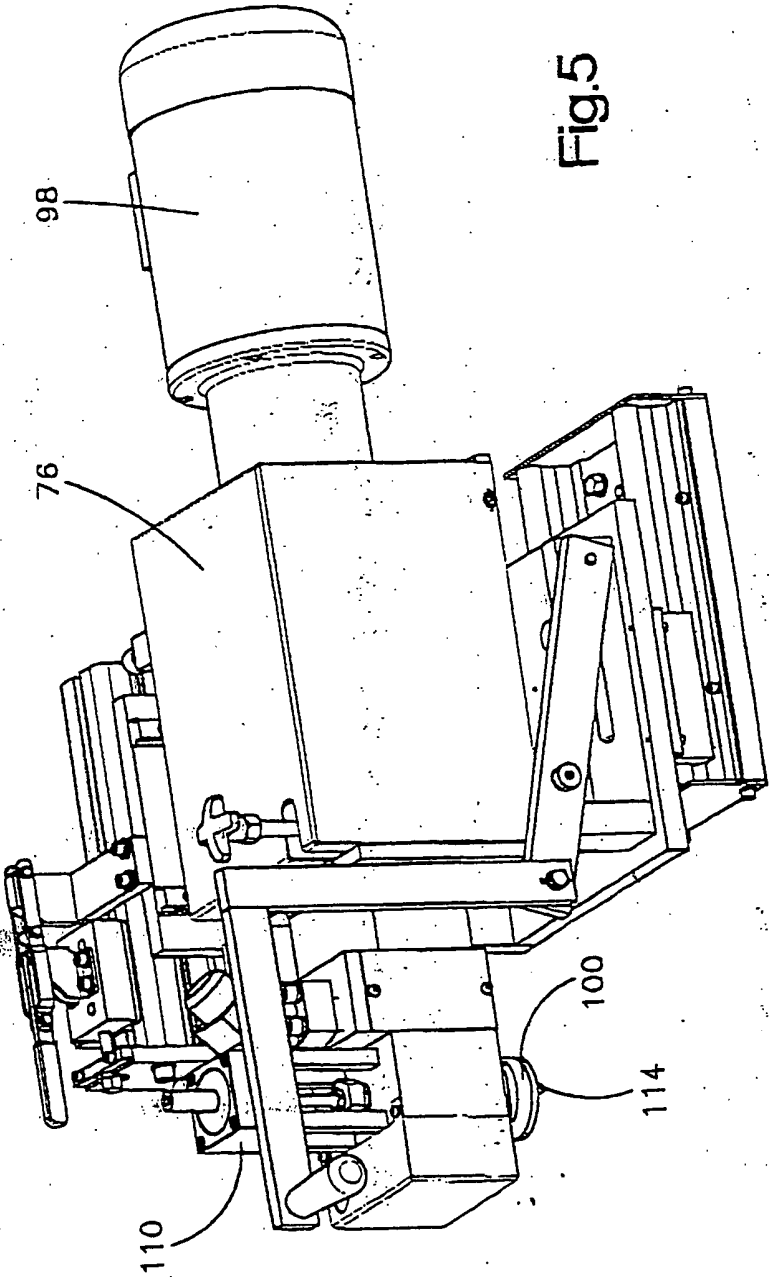
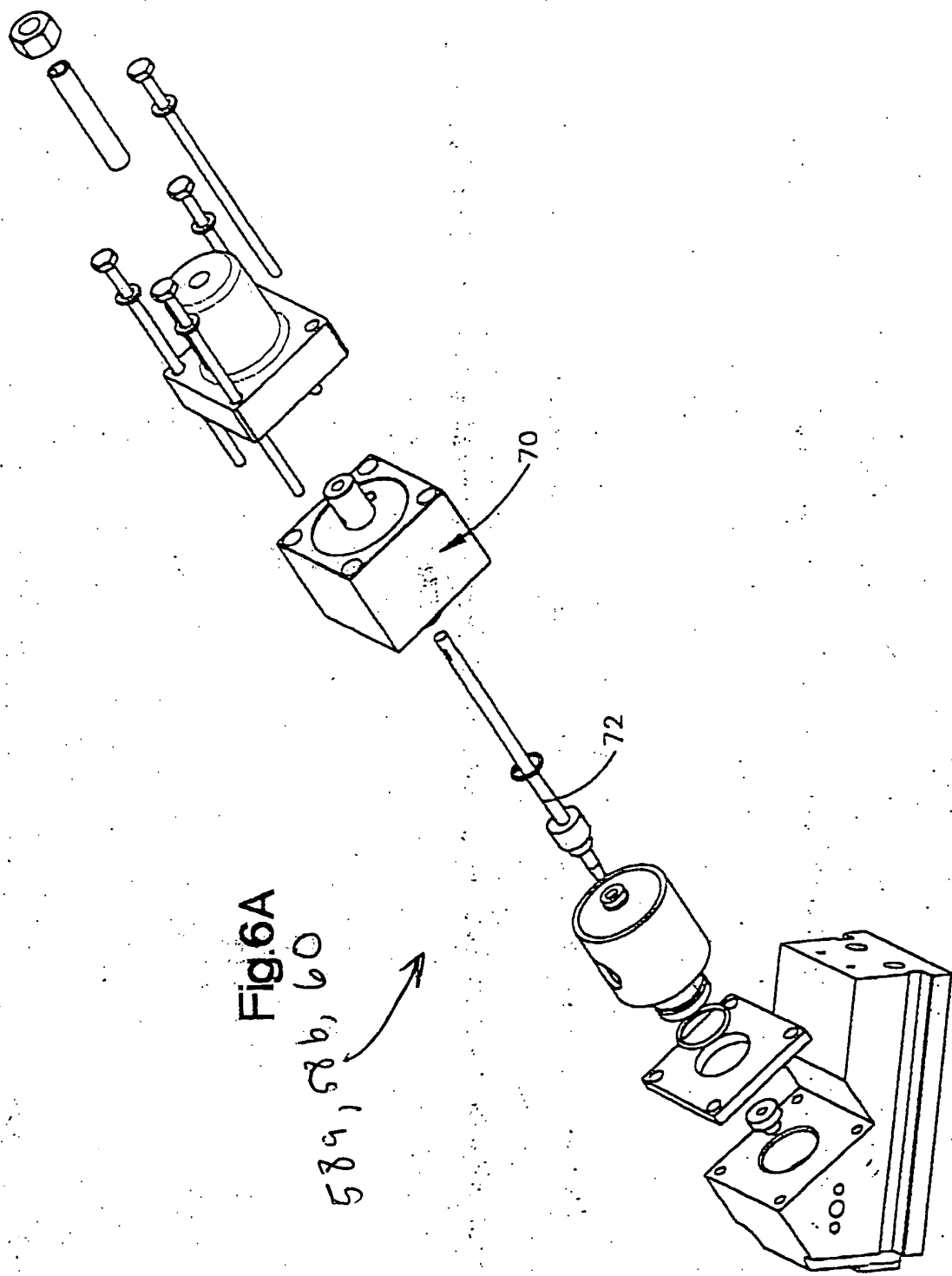
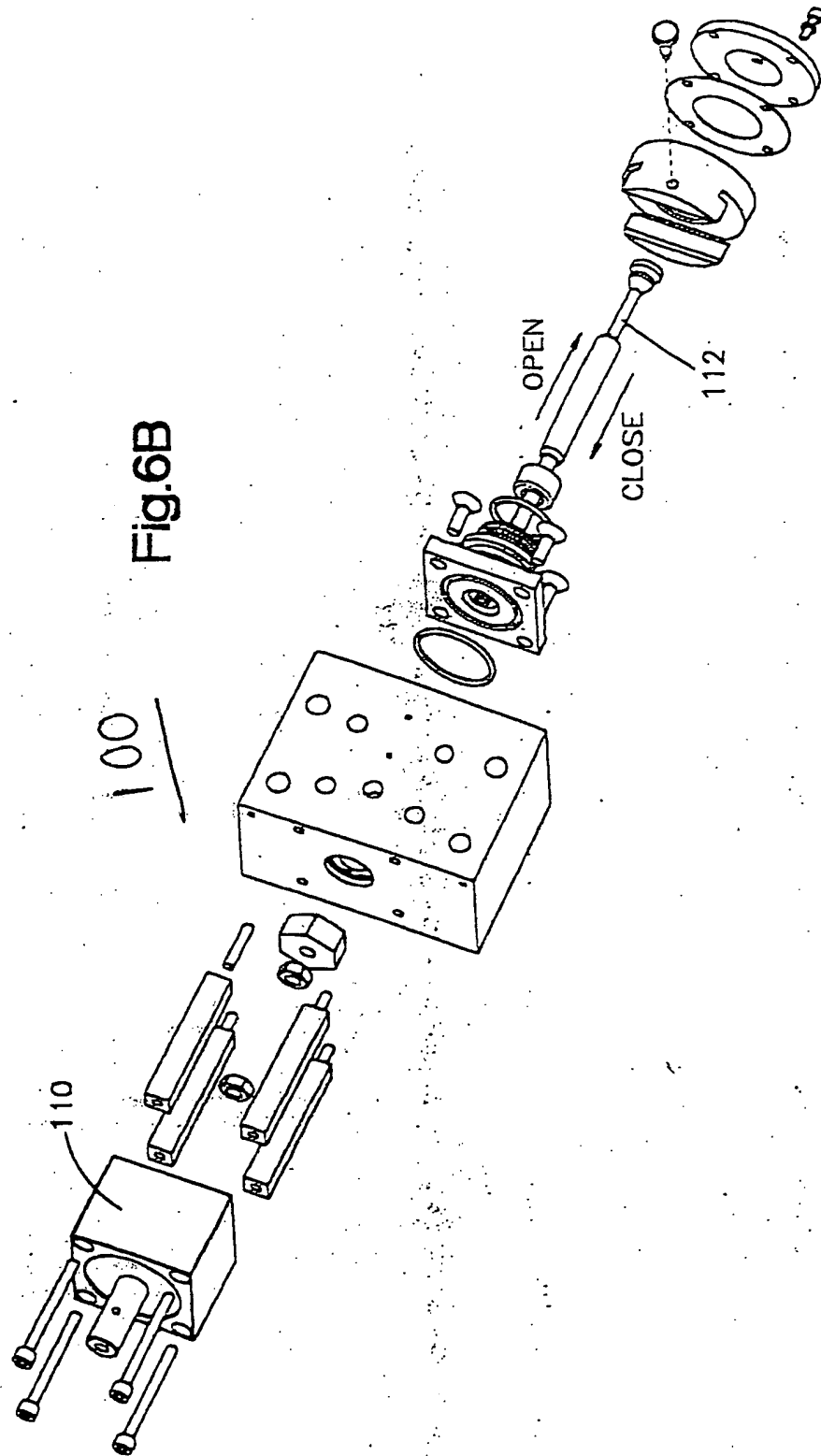


Fig.5







CLD

GEO-8

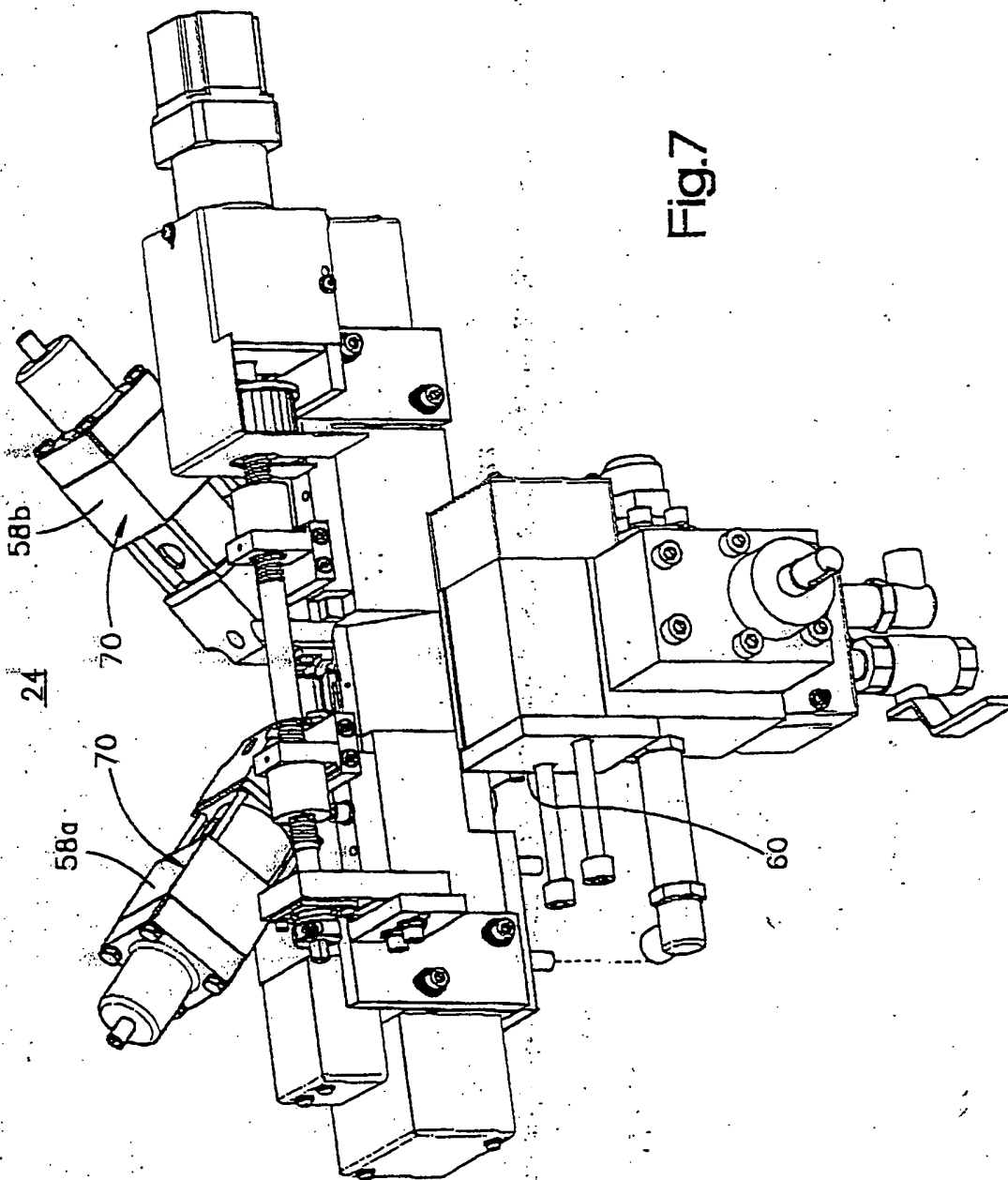


Fig.7



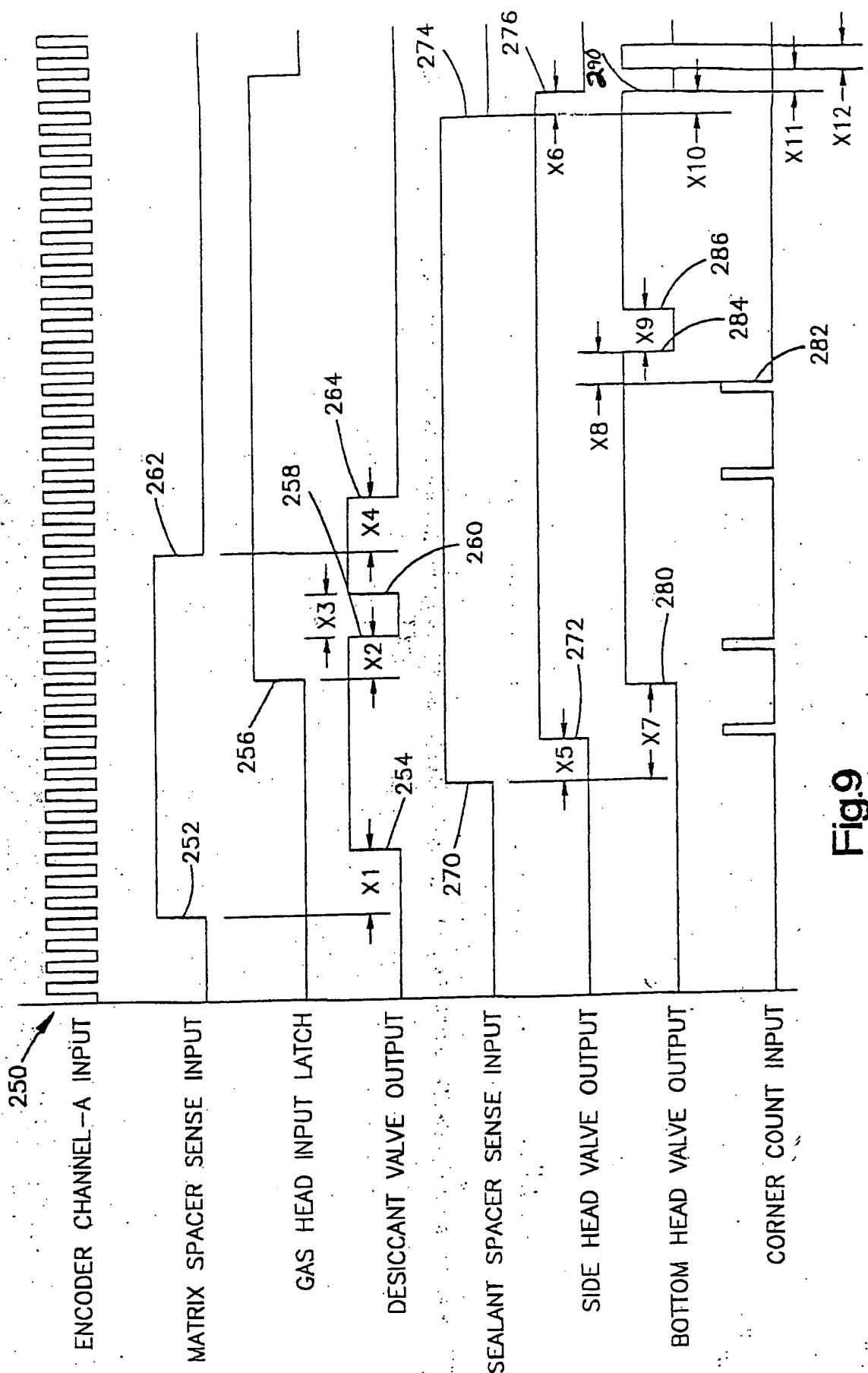


Fig.9

Help

General Machine Setup

Material Pump Alarm Settings

Barrel Empty Feedhold — DISABLED

Sealant Barrel Empty Alarm — DISABLED

Matrix Barrel Empty Alarm — ENABLED

Spacer Jam Alarm — ENABLED

Parameter Access Settings

Matrix Gas Skip Access — ADMINISTRATOR

Bottom Gas Skip Access — ADMINISTRATOR

Machine Mode Access — ADMINISTRATOR

Timing Parameter Access — ADMINISTRATOR

Conveyor Speed

▲

94.0

▼

ft./min.

Maintenance Menu

Operator Menu

Sealant Side + Bottom Material

THIOKOL-850

▼

Matrix Material

HL-5157-125

▼

Matrix Measurements

Network Directory

C:\

Jobs

WinExtrude

VB Source

WINEXT~1

C:\MICRON\

OCC Sensor Setup

Qcc Fault Alarm

PASSIVE RESET

Tolerance Range

Minimum0.050in.

Maximum0.075in.

Fig.10

Help

Material Pump Setup

Currently Selected Spacer Size: 25/32

Sealant Side + Bottom Pump

Spacer Size	Pump On Dly Start (Sec)	Pump Off Dly Stop (Sec)	Pump On Dly Skip (Sec)	Pump Off Dly Skip (Sec)	Pressure Setpoint (psi)	Pump Accel (Sec)	Pump Decel (Sec)	Side Thick (Sec)	Bottom Thick (Sec)	
26/32	-0.08	0.02	-0.02	0.02	1000.00	0.05	0.05	0.030	0.030	△
13/16	-0.06	0.00	0.00	0.00	600.00	0.05	0.05	0.050	0.050	▽

Purge Pressure 1500.00 psi

Make All Sealant Sizes Equal

Sealant Pump DISABLED

Matrix Pump

Spacer Size	Pump On Delay (Sec)	Pump Off Delay (Sec)	Pressure Setpoint (psi)	Pump Accel (Sec)	Pump Decel (Sec)	Matrix Weight (g/ft)	
26/32	-0.03	0.00	600.00	0.05	0.05	10.00	△
13/16	-0.03	0.00	600.00	0.05	0.05	6.00	▽

Purge Pressure 1500.00 psi

Matrix Thickness/Weight Calculator

Spacer Size (in.) 26/32 = Thickness (in.)

Weight (g/ft)

Make All Matrix Sizes Equal

Matrix Pump - DISABLED

Maintenance Menu

Save Pump Settings

Load GED Defaults

Load User Settings

Save User Settings

Fig.11